

Date: Wednesday, 9/12/2007 12:16:10 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SET SCREW
Job Number : 34628	
Estimate Number : 11695	
P.O. Number : <i>N/A</i>	Part Number : D2712
This Issue : 9/12/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2712 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>NA</i>	Drawing Revision : B
Previous Run : 34172	Material : <i>N/A</i>
	Due Date : 9/19/2007
Written By : <i>[Signature]</i>	Qty: 500 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est: C 05.09.13 Reformat KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *4577*

For Hex Head Set Screw

P/N: 92311A599 as per Dwg D2712

Thread: 5/16-24UNF Length: 5/8" long SS

Possible Supplier: McMaster

Material release note is required

u

07-09-13

500

2.0	92311A599	SET SCREW
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 500.0000 Each(s)
SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

[Signature] 07/09/14 *(500)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

[Signature] 07/09/18 *(500)*

counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

[Signature] 07/09/18 *(500)*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/09/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 34628

Part Number: D2712

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



500

Comment: FINAL INSPECTION/W/O RELEASE

DP 07/09/19

Job Completion



U 07/09/19

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

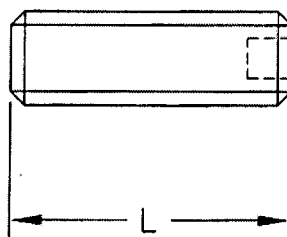
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries



DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED
05-09-06 [Signature]



D2712 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34628

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6 DAKI AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY
MAIN FINISHED GOODS LOCATION

ON K6A 1

YOUR PURCHASE
ORDER NUMBER
P000004577

Today's Date: 9/13/07

McMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE
1 OF 1
MCM NUMBER
8719065-02

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-102-11 41-03	92311 A599	10 PK	TYPE 18-8 SS CUP POINT SOCKET SET SCREW 5/16"-24 THREAD, 5/8" LENGTH PKG= 50 EA/PK 5	1	10 PK	10
2- 41	9610 K18	5 EA	MILITARY SPECIFICATION BRASS GROMMET KIT WITH TEETH, TRADE SIZE 2, 24 GROMMETS, 3/8" HOLE SZ 5 Balance of 15 EA expected to ship by 9/19/2007 Information about the rest of your order PNEUMATIC WHEEL WITH TWO-PIECE RIM Shipped 12 EA today from this McMaster-Carr warehouse <i>EJB 9/14/07</i>	3	20 EA	5
	4997 T28			2	12 EA	

McMASTER-CARR PACKING LIST

625